



FUNCTION OF TOOL

8. 14550146-1 BEARING PULLER WILL BE USED IN CONJUNCTION WITH AN ARBOR PRESS TO REMOVE THE 145D5300 BEARING FROM THE 145D5300 COLLECTOR GEAR OF THE 145D5300 COMBINATION.
9. STEEL STAMP (12 HIGH CHARACTERS) IDENT PLATE AS SHOWN BELOW:
- P/N 145G0146-1
NAME _____
CONTR NO _____
INSP _____
S/N _____
10. ALL MACHINED SURFACES TO BE 100% UNLESS OTHERWISE NOTED.
11. BREAK ALL SHARP EDGES .02 RAD OR CHAMFER EXCEPT AS NOTED.
12. BOEING VERTOL CO.
PHILA, PA. 19142
13. THE 145G0146-1 BEARING PULLER HAS BEEN SUCCESSFULLY DEMONSTRATED

1. TOLERANCES:- .X ± .2
XXX ± .06
XXX ± .00
ANGLES ± 1/2°

② HEAT TREAT TO Rc 34-38

③ BOND PER BOEING VERTICAL TPS 15°

④ WELD TO -5 PER TPS 28.

⑤ ATTACH PER BOEING VERTICAL TPS -37.

⑥ APPLY LIGHT COAT OF OIL PER MIL - L-780, TO ALL STEEL SURFACES

7. CARR LINE MANUFACTURING CO.
ST. LOUIS, MO. 63149
CAGE IDENT. NO. 99862

[illegible]

CUSTOMER SIGNATURE
ON RECORD
ONE HALF SCALE
COPY OF ORIGINAL DWG.

	1	7/8	WALL STUDS 2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	2	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	3	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	4	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	5	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	6	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	7	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	8	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	9	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	10	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	11	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	12	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	13	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	14	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	15	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	16	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	17	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	18	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	19	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	20	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	21	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	22	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	23	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	24	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	25	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	26	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	27	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	28	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	29	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	30	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	31	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	32	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	33	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	34	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	35	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	36	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	37	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	38	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
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	41	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	42	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
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	173	1/2"	2X6 @ 16" O.C.	1/2" x 3/4"	2	CRS	
	174	1/2"					

DATE REVIEW		CONTRACT NUMBER		ISSUING OFFICE EMPLOYER	
CHRG CODE		CASH-85-C-0003		PHILADELPHIA PENNSYLVANIA 19103	
EFFECT		CASH-85-0003		BEARING PULLER -	
MAIL & PRICE		CASH-85-0003		COLLECTOR GEAR-	
WTS		CASH-85-0003		COMB XMSN	
STAMP		CASH-85-0003		SEE TOWNS TOWNS NOS	
CHARACTERISTICS NUMBER		CASH-85-0003		J 7772 145G0146	
PIN 26300		CASH-85-0003		SCALE PULLED	

145G0146 A1